

SPLIT TYPE ROOM AIR CONDITIONER INSTALLATION INSTRUCTION SHEET

(PART NO. 9377863034)

For authorized service personnel only.

This installation instruction sheet describes how to install the outdoor unit only. To install the indoor unit, refer to the installation instruction sheet included with the indoor unit.

⚠ DANGER	This mark indicates procedures which, if improperly performed, are most likely to result in the death of or serious injury to the user or service personnel.
⚠ WARNING	This mark indicates procedures which, if improperly performed, might lead to the death or serious injury of the user.
⚠ CAUTION	This mark indicates procedures which, if improperly performed, might possibly result in personal harm to the user, or damage to property.

⚠ DANGER
Never touch electrical components immediately after the power supply has been turned off. Electrical shock may occur. After turning off the power, always wait 5 minutes or more before touching electrical components.

This air conditioner uses new refrigerant HFC (R410A).	
The basic installation work procedures are the same as conventional refrigerant models. However, pay careful attention to the following points:	
①	Since the working pressure is 1.6 times higher than that of conventional refrigerant models, some of the piping and installation and service tools are special. (See the table below.) Especially, when replacing a conventional refrigerant model with a new refrigerant R410A model, always replace the conventional piping and flare nuts with the R410A piping and flare nuts.
②	Models that use refrigerant R410A have a different charging port thread diameter to prevent erroneous charging with conventional refrigerant and for safety. Therefore, check beforehand. [The charging port thread diameter for R410A is 1/2 UNF 20 threads per inch.]
③	Be more careful that foreign matter (oil, water, etc.) does not enter the piping than with refrigerant models. Also, when storing the piping, securely seal the openings by pinching, taping, etc.
④	When charging the refrigerant, take into account the slight change in the composition of the gas and liquid phases, and always charge from the liquid phase side whose composition is stable.

Special tools for R410A

Tool name	Contents of change
Gauge manifold	Pressure is high and cannot be measured with a conventional gauge. To prevent erroneous mixing of other refrigerants, the diameter of each port has been changed. It is recommended the gauge with seals -0.1 to 5.3 MPa (-76 cmHg to 53 kgf/cm ²) for high pressure. -0.1 to 3.8 MPa (-76 cmHg to 38 kgf/cm ²) for low pressure.
Charge hose	To increase pressure resistance, the hose material and base size were changed.
Vacuum pump	A conventional vacuum pump can be used by installing a vacuum pump adapter.
Gas leakage detector	Special gas leakage detector for HFC refrigerant R410A.

Copper pipes

It is necessary to use seamless copper pipes and it is desirable that the amount of residual oil is less than 40 mg/10 m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface). Otherwise, the expansion valve or capillary tube may become blocked with contaminants. As an air conditioner using R410A incurs pressure higher than when using conventional refrigerant, it is necessary to choose adequate materials. Thicknesses of copper pipes used with R410A are as shown in the table. Never use copper pipes thinner than that in the table even when it is available on the market.

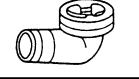

⚠ DANGER
Never touch electrical components immediately after the power supply has been turned off. Electrical shock may occur. After turning off the power, always wait 5 minutes or more before touching electrical components.

⚠ WARNING
① For the room air conditioner to operate satisfactorily, install it as outlined in this installation instruction sheet.
② Connect the indoor unit and outdoor unit with the room air conditioner piping and cords available standards parts. This installation instruction sheet describes the correct connections using the installation set available from our standard parts.
③ Installation work must be performed in accordance with national wiring standards by authorized personnel only.
④ Also, do not use an extension cord.
⑤ Do not turn on the power until all installation work is complete.
⑥ Do not purge the air with refrigerants but use a vacuum pump to vacuum the installation.
⑦ There is not extra refrigerant in the outdoor unit for air purging.
⑧ Use a vacuum pump for R410A exclusively.
⑨ Using the same vacuum pump for different refrigerants may damage the vacuum pump or the unit.
⑩ Use a clean gauge manifold and charging hose for R410A exclusively.
⑪ If refrigerant leaks while work is being carried out, ventilate the area. If the refrigerant comes in contact with a flame, it produces a toxic gas.

- Be careful not to scratch the room air conditioner when handling it.
- After installation, explain correct operation to the customer, using the operating manual.
- Let the customer keep this installation instruction sheet because it is used when the room air conditioner is serviced or moved.

STANDARD PARTS

The following installation parts are furnished. Use them as required.

Name and Shape	Q'ty	Application
Drain pipe 	1	For outdoor unit drain piping work
Adapter assy 	1	For use when connecting ※12000 BTU model only

⚠ CAUTION

R410A REFRIGERANT

This Air Conditioner contains and operates with refrigerant R410A and Polyol Ester oil.

THIS PRODUCT MUST ONLY BE INSTALLED OR SERVICED BY QUALIFIED PERSONNEL.

Refer to Commonwealth, State, Territory and local legislation, regulations, codes, installation & operation manuals, before the installation, maintenance and/or service of this product.

1. LIMITATION OF REFRIGERANT PIPING LENGTH

⚠ CAUTION
The total maximum pipe lengths and height difference of this product are shown in the table. If the units are further apart than this, correct operation cannot be guaranteed.

Model Type	Pipe length		Maximum height (between indoor and outdoor)
	MAX.	MIN.	
12,000, 14,000 18,000 BTU/h class	25 m		15 m
24,000 BTU/h class	30 m	5 m	20 m

2. SELECTING PIPE SIZES

The diameters of the connection pipes differ according to the capacity of the indoor unit.
Refer to the following table for the proper diameters of the connection pipes between the indoor and outdoor units.

Capacity of indoor unit	Gas pipe size (thickness) [mm]	Liquid pipe size (thickness) [mm]
12	ø9.52 (0.8)	ø6.35 (0.8)
14, 18	ø12.7 (0.8)	ø6.35 (0.8)
24	ø15.88 (1.0)	ø6.35 (0.8)

⚠ CAUTION
Operation cannot be guaranteed if the correct combination of pipes, valves, etc., is not used to connect the indoor and outdoor units.

3. HEAT INSULATION AROUND CONNECTION PIPES REQUIREMENTS

⚠ CAUTION
Install heat insulation around both the gas and liquid pipes. Failure to do so may cause water leaks. Use heat insulation with heat resistance above 120 °C. (Reverse cycle model only) In addition, if the humidity level at the installation location of the refrigerant piping is expected to exceed 70%, install heat insulation around the refrigerant piping. If the expected humidity level is 70-80%, use heat insulation that is 15 mm or thicker and if the expected humidity exceeds 80%, use heat insulation that is 20 mm or thicker. If heat insulation is used that is not as thick as specified, condensation may form on the surface of the insulation. In addition, use heat insulation with heat conductivity of 0.045 W/(m·K) or less (at 20 °C).

Connect the connection pipes according to ■ CONNECTING THE PIPING" in this installation instruction sheet.

4. ELECTRICAL REQUIREMENT

- Use conforming cord with Type 245 IEC57.
- Electric wire size and fuse capacity:

Power supply cord (mm ²)	MAX.	4.0
	MIN.	3.5
Connection cord (mm ²)	MAX.	2.5
	MIN.	1.5
Fuse capacity (A)	OUTDOOR UNIT	25

- Install the disconnect device with a contact gap of at least 3 mm in all poles nearby the units. (both indoor unit and outdoor unit)
- Always make the air conditioner power supply a special branch circuit and provide a special breaker.

SELECTING THE MOUNTING POSITION

⚠ WARNING
Select installation locations that can properly support the weight of the indoor and outdoor units. Install the units securely so that they do not topple or fall.

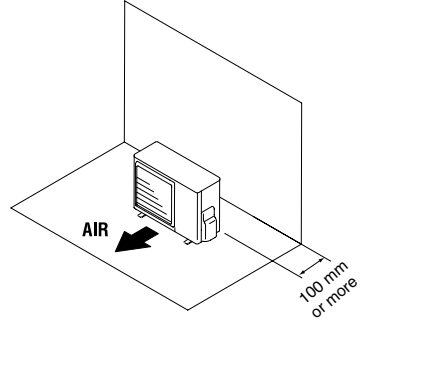
⚠ CAUTION
① Do not install where there is the danger of combustible gas leakage.
② Do not install the unit near heat source of heat, steam, or flammable gas.
③ If children under 10 years old may approach the unit, take preventive measures so that they cannot reach the unit.

⚠ WARNING
When installing the outdoor unit where it may exposed to strong wind, fasten it securely.

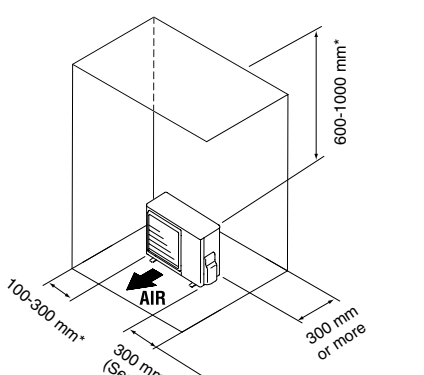
Decide the mounting position with the customer as follows:

- (1) Install the outdoor unit in a location which can withstand the weight of the unit and vibration, and which can install horizontally.
- (2) Provide the indicated space to ensure good airflow.
- (3) If possible, do not install the unit where it will be exposed to direct sunlight. (If necessary, install a blind that does not interfere with the airflow.)
- (4) Do not install the unit near a source of heat, steam, or flammable gas.
- (5) During heating operation, drain water flows from the outdoor unit. Therefore, install the outdoor unit in a place where the drain water flow will not be obstructed. (Reverse cycle model only)
- (6) Do not install the unit where strong wind blows or where it is very dusty.
- (7) Do not install the unit where people pass.
- (8) Install the outdoor unit in a place where it will be free from being dirty or getting wet by rain as much as possible.
- (9) Install the unit where connection to the indoor unit is easy.

- When there are obstacles at the back side.



- When there are obstacles at the back, side(s), and top.



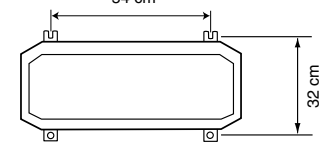
- If the space is larger than that is stated, the condition will be the same as that there are no obstacles.

INSTALLATION PROCEDURE

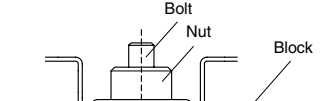
1 OUTDOOR UNIT INSTALLATION

1. OUTDOOR UNIT PROCESSING

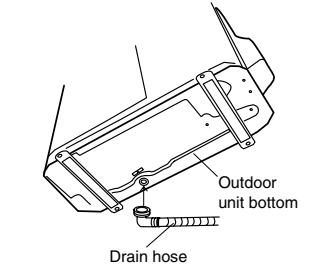
- (1) Outdoor unit to be fasten with bolts at the four places indicated by the arrows without fail.



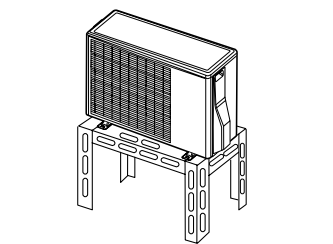
- (2) Fix securely with bolts on a solid block. (Use 4 sets of commercially available M10 bolt, nut and washer.)



- (3) Since the drain water flows out of the outdoor unit during heating operation, install the drain pipe and connect it to a commercial 16 mm hose. (Reverse cycle model only)
- (4) When installing the drain pipe, plug all the holes other than the drain pipe mounting hole in the bottom of the outdoor unit with putty so there is no water leakage. (Reverse cycle model only)



⚠ CAUTION
① When the outdoor temperature is 0 °C or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold weather. (Reverse cycle model only)
② In the area with heavy snowfall, if the intake and outlet of outdoor unit is blocked with snow, it might become difficult to get warm and it is likely to cause of the breakdown. Please construct a canopy and a pedestal or place the unit on a high stand (local configured).



- Set the unit on a strong stand, such as one made of concrete blocks to minimize shock and vibration.
- Do not set the unit directly on the ground because it will cause trouble.

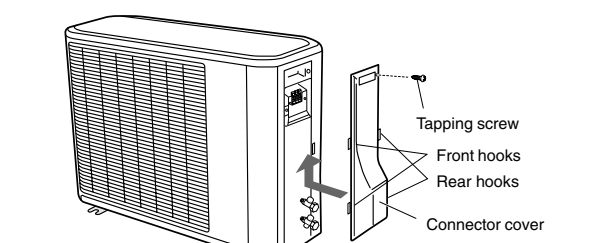
Connector cover removal

- Remove the taping screws.

Installing the connector cover

- (1) After inserting the two front hooks, then insert the rear hook.
- (2) Tighten the taping screws.

⚠ WARNING
① Install the unit where it will not be tilted by more than 5°.
② When installing the outdoor unit where it may exposed to strong wind, fasten it securely.



2 CONNECTING THE PIPE

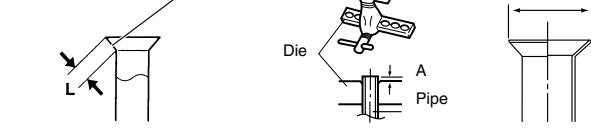
⚠ CAUTION
① Do not use mineral oil on flared part. Prevent mineral oil from getting into the system as this would reduce the lifetime of the units.
② While welding the pipes, be sure to blow dry nitrogen gas through them.

1. FLARING

- (1) Cut the connection pipe to the necessary length with a pipe cutter.
- (2) Hold the pipe downward so that cuttings will not enter the pipe and remove the burrs.
- (3) Insert the flare nut (always use the flare nut attached to the indoor and outdoor units respectively) onto the pipe and perform the flare processing with a flare tool.

Use the special R410A flare tool, or the conventional flare tool.

Check, if L is fixed uniformly and is not cracked or scratched.



Pipe outside diameter	Dimension A (mm)
6.35 mm (1/4 in.)	
9.52 mm (3/8 in.)	
12.70 mm (1/2 in.)	
15.88 mm (5/8 in.)	
19.05 mm (3/4 in.)	

Pipe outside diameter	Dimension B (mm)
6.35 mm (1/4 in.) dia.	9.1
9.52 mm (3/8 in.) dia.	13.2
12.70 mm (1/2 in.) dia.	16.6
15.88 mm (5/8 in.) dia.	19.7
19.05 mm (3/4 in.) dia.	24.0

Flare nut	Tightening torque
6.35 mm (1/4 in.) dia.	16 to 18 N·m (160 to 180 kgf·cm)
9.52 mm (3/8 in.) dia.	30 to 42 N·m (300 to 420 kgf·cm)
12.70 mm (1/2 in.) dia.	49 to 61 N·m (490 to 610 kgf·cm)
15.88 mm (5/8 in.) dia.	63 to 75 N·m (630 to 750 kgf·cm)
19.05 mm (3/4 in.) dia.	90 to 110 N·m (900 to 1100 kgf·cm)

3 POWER

⚠ WARNING
① The rated voltage of this product is 220-240 V a.c. 50 Hz.
② Before turning on, verify that the voltage is within the 198 V to 264 V range.
③ Always use a special branch circuit and install a special receptacle to supply power to the air conditioner.
④ Use a special branch circuit breaker and receptacle matched to the capacity of the air conditioner. (Install in accordance with standard.)
⑤ Perform wiring work in accordance with standards so that the air conditioner can be operated safely and positively.
⑥ Install a leakage special branch circuit breaker in accordance with the related laws and regulations and electric company standards.
⑦ The circuit breaker is installed in the permanent wiring. Always use a circuit that can trip all the poles of the wiring and has an isolation distance of at least 3 mm between the contacts of each pole.

⚠ CAUTION
① The power source capacity must be the sum of the air conditioner current and the current of other electrical appliances. When the current contracted capacity is insufficient, change the contracted capacity.
② When the voltage is low and the air conditioner is difficult to start, contact the power company the voltage raised.

4 ELECTRICAL WIRING

⚠ WARNING
① Before starting work, check that power is not being supplied to the indoor unit and outdoor unit.
② Match the terminal board numbers and connection cord colors with those of the outdoor unit. Erroneous wiring may cause burning of the electric parts.
③ Connect the connection cords firmly to the terminal board. Imperfect installation may cause a fire.
④ Always fasten the outside covering of the connection cord with the cord clamp. (If the insulator is chafed, electric leakage may occur.)
⑤ Always connect the ground wire.

When using conventional flare tools to flare R410A pipes, the dimension A should be approximately 0.5 mm more than indicated in the table (for flaring with R410A flare tools) to achieve the specified flaring. Use a thickness gauge to measure the dimension A.

Pipe outside diameter	Width across flats of Flare nut
6.35 mm (1/4 in.)	17 mm
9.52 mm (3/8 in.)	22 mm
12.70 mm (1/2 in.)	26 mm
15.88 mm (5/8 in.)	29 mm
19.05 mm (3/4 in.)	36 mm

2. BENDING PIPES

The pipes are shaped by your hands. Be careful not to collapse them. Do not bend the pipes in an angle more than 90°.

When pipes are repeatedly bend or stretched, the material will harden, making it difficult to bend or stretch them any more. Do not bend or stretch the pipes more than three times.

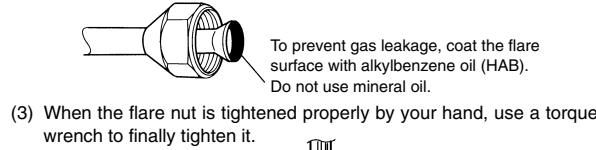
⚠ CAUTION
① To prevent breaking of the pipe, avoid sharp bends. Bend the pipe with a radius of curvature of 150 mm or over.
② If the pipe is bent repeatedly at the same place, it will break.

3. CONNECTION PIPES

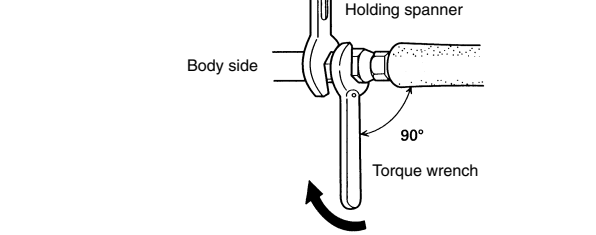
Outdoor unit
(1) Detach the caps and plugs from the pipes.

⚠ CAUTION
① Be sure to apply the pipe against the port on the indoor unit and outdoor unit correctly. If the centering is improper, the flare nut cannot be tightened smoothly. If the flare nut is forced to turn, the threads will be damaged.
② Do not remove the flare nut from the indoor unit pipe until immediately before connecting the connection pipe.

- (2) Centering the pipe against port on the indoor unit, turn the flare nut with your hand.



- (3) When the flare nut is tightened properly by your hand, use a torque wrench to finally tighten it.



⚠ CAUTION
Hold the torque wrench at its grip, keeping it in the right angle with the pipe, in order to tighten the flare nut correctly.

Flare nut	Tightening torque
6.35 mm (1/4 in.) dia.	16 to 18 N·m (160 to 180 kgf·cm)
9.52 mm (3/8 in.) dia.	30 to 42 N·m (300 to 420 kgf·cm)
12.70 mm (1/2 in.) dia.	49 to 61 N·m (490 to 610 kgf·cm)
15.88 mm (5/8 in.) dia.	63 to 75 N·m (630 to 750 kgf·cm)
19.05 mm (3/4 in.) dia.	90 to 110 N·m (900 to 1100 kgf·cm)

4. HOW TO USE ADAPTER (Connection ports of outdoor unit) ※12000BTU model only

- When using the ADAPTER, be careful not to overtighten the nut, or the smaller pipe may be damaged.
- Apply a coat of refrigeration oil to the threaded connection port of the outdoor unit where the flare nut comes in.
- Use appropriate wrenches to avoid damaging the connection thread by overtightening the flare nut.
- Apply wrenches on both of flare nut (local part), and ADAPTER to tighten them.

Adapter type	Tightening torque
ø12.7 mm → ø9.52 mm	50 to 62 [N·m] (500 to 620 kgf·cm)

5. VACUUM

⚠ CAUTION
① Always use a vacuum pump to purge the air.
② Refrigerant for purging the air is not charged in the outdoor unit at the factory.
③ Refrigerant must not be discharged into atmosphere.
④ Use a vacuum pump, gauge manifold and charge hose for R410A exclusively. Using the same vacuum for different refrigerants may damage the vacuum pump or the unit.
⑤ After connecting the piping, check the joints for gas leakage with gas leak detector or soapy water.

CHECKING GAS LEAKAGE AND PURGING AIR

Gas leak checks are performed using either vacuum or nitrogen gas, so select the proper one depending on the situation.

Checking gas leaks with vacuum:

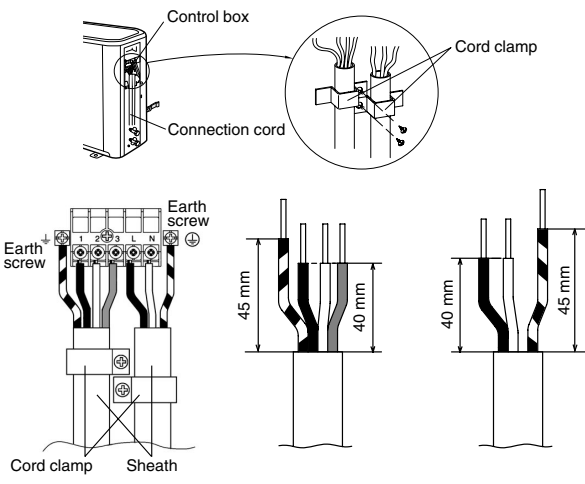
- (1) Check if the piping connections are secure.
- (2) Remove the cap of 3-way valve, and connect the gauge manifold charge hoses to the charging port of the 3-way valve.
- (3) Open the valve of the gauge manifold fully.
- (4) Operate the vacuum pump and start pump down.
- (5) Check that the compound pressure gauge reads -0.1 MPa (76 cmHg), operate the vacuum pump for at least 1 hour.
- (6) At the end of pump down, close the valve of the gauge manifold fully and stop the vacuum pump. (It checks that leave as it is for about 10 minutes, and a needle does not return.)
- (7) Disconnect the charge hose from the 3-way valve charging port.
- (8) Remove the blank caps, and fully open the spindles of the 2-way and 3-way valves with a hexagon wrench. [torque: 6 to 7 N·m (60 to 70 kgf·cm)].
- (9) Tighten the blank caps and charging port cap of the 2-way valve and 3-way valve to the specified torque.

Checking gas leaks with nitrogen gas:

- (1) Check if the piping connections are secure.
- (2) Remove the cap of 3-way valve, and connect the gauge manifold charge hoses to the charging port of the 3-way valve.
- (3) Pressurize with nitrogen gas using the 3-way valve charging port.
- (4) Do not pressurize up to the specified pressure all at once but do so gradually.
 - ① Increase the pressure up to 0.5 MPa (5 kgf/cm²), let it sit for about five minutes and then check for any decrease in pressure.
 - ② Increase the pressure up to 1.5 MPa (15 kgf/cm²), let it sit for about five minutes and then check for any decrease in pressure.
 - ③ Increase the pressure up to the specified pressure (the pressure designed for the product) and then make a note of it.
- (5) Let it sit at the specified pressure and if there is no decrease in pressure then it is satisfactory. If a pressure decrease is confirmed, there is a leak, so it is necessary to specify the leak location and make minor adjustments.

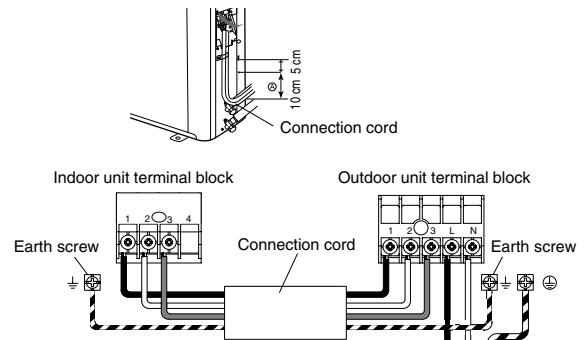
3. OUTDOOR UNIT

- (1) Remove the outdoor unit connector cover.
- (2) Bend the end of the cord as shown in the figure.
- (3) Connect the end of the connection cord fully into the terminal block.
- (4) Fasten the sheath with a cord clamp.
- (5) Install the connector cover.



Connection cord wiring

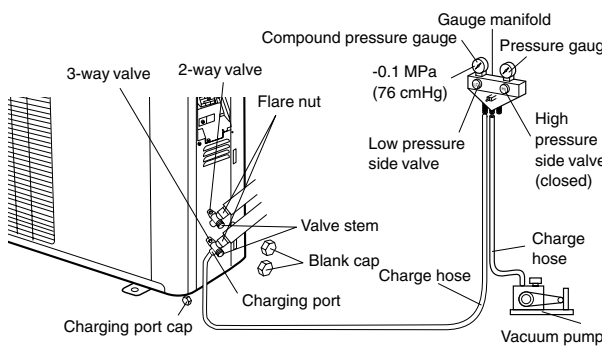
Run the connection cord to the rear of the outdoor unit within the ④ range of the arrows shown in the figure. (The connector cover becomes difficult to install.)



⚠ CAUTION
① Match the terminal block numbers and connection cord colors with those of the indoor unit. Erroneous wiring may cause burning of the electric parts.
② Connect the connection cords firmly to the terminal block. Imperfect installation may cause a fire.
③ Always fasten the outside covering of the connection cord with the cord clamp. (If the insulator is chafed, electric leakage may occur.)
④ Securely earth the power cord plug.
⑤ Do not use the earth screw for an external connector. Only use for interconnection between two units.

- (6) Discharge the nitrogen gas and starting removing the gas with a vacuum pump.
- (7) Open the valve of the gauge manifold fully.
- (8) Operate the vacuum pump and start pump down.
- (9) Check that the compound pressure gauge reads -0.1 MPa (76 cmHg), operate the vacuum pump for at least 1 hour.
- (10) At the end of pump down, close the valve of the gauge manifold fully and stop the vacuum pump.
- (11) Disconnect the charge hose from the 3-way valve charging port.
- (12) Remove the blank caps, and fully open the spindles of the 2-way and 3-way valves with a hexagon wrench. [torque: 6 to 7 N·m (60 to 70 kgf·cm)].
- (13) Tighten the blank caps and charging port cap of the 2-way valve and 3-way valve to the specified torque.

	Tightening torque
Blank cap	6.35 mm (1/4 in.) 20 to 25 N·m (200 to 250 kgf·cm)
	9.52 mm (3/8 in.) 20 to 25 N·m (200 to 250 kgf·cm)
	12.70 mm (1/2 in.) 28 to 32 N·m (280 to 320 kgf·cm)
	15.88 mm (5/8 in.) 30 to 35 N·m (300 to 350 kgf·cm)
Charging port cap	19.05 mm (3/4 in.) 35 to 40 N·m (350 to 400 kgf·cm)
	12.5 to 16 N·m (125 to 160 kgf·cm)

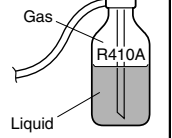


6. ADDITIONAL CHARGE

Refrigerant suitable for a piping length of 15 m is charged in the outdoor unit at the factory. When the piping is longer than 15 m, additional charging is necessary. For the additional amount, see the table below.

Model type	Pipe length	15 m	20 m	25 m	30 m
12,000 14,000 18,000 BTU/h class		None	100 g	200 g	—
24,000 BTU/h class		None	100 g	200 g	300 g

⚠ CAUTION
① When moving and installing the air conditioner, do not mix gas other than the specified refrigerant (R410A) inside the refrigerant cycle.
② When charging the refrigerant R410A, always use an electronic balance for refrigerant charging (to measure the refrigerant by weight).
③ When charging the refrigerant, take into account the slight change in the composition of the gas and liquid phases, and always charge from the liquid phase side whose composition is stable.
④ Add refrigerant from the charging valve after the completion of the work.
⑤ If the units are further apart than the maximum pipe length, correct operation can not be guaranteed.



5 TEST RUNNING

1. Make a TEST RUN in accordance with the installation instruction sheet for the indoor unit.

CHECK ITEMS

(1) INDOOR UNIT