

製熱室溫控制 [僅限逆循環機型]

視安裝環境而定，可能需要修正室溫感測器。根據安裝條件，選擇適當的控制設定。

(◆... 出廠設定)

設定說明	功能編號	設定值
標準	31	00
較低控制		01
稍高控制		02
較高控制		03

自動重新啟動

電源切斷後，啟用或停用自動重新啟動。

(◆... 出廠設定)

設定說明	功能編號	設定值
啟用	40	00
停用		01

* 自動重新啟動是一個針對停電等情況時的應急功能。請勿試圖在正常運轉時使用此功能。請務必使用遙控器或外部裝置操作機組。

遙控器自訂代碼

(僅限無線遙控器)

可以更改室內機組自訂代碼。選擇適當的自訂代碼。

(◆... 出廠設定)

設定說明	功能編號	設定值
A	44	00
B		01
C		02
D		03

控制室內機組風扇進行省電製冷

當室外機組停止時，在製冷運轉期間，通過控制室內機組風扇的旋轉來啟用或停用省電功能。

(◆... 出廠設定)

設定說明	功能編號	設定值
停用	49	00
啟用		01

00: 當室外機組停止時，室內機組風扇會依據遙控器的設定繼續運轉。

01: 當室外機組停止時，室內機組風扇將以極低的速度間歇運轉。

設定記錄

在下表中記錄對設定所做的任何變更。

設定說明	設定值
過濾網圖示	
製冷室溫控制	
製熱室溫控制	
自動重新啟動	
遙控器自訂代碼	
控制室內機組風扇進行省電製冷	

完成功能設定後，請務必切斷電源後再重新接通。

16. 用戶導引

根據使用說明書告知用戶以下內容：

- (1) 啟動和停止方法、操作開關、溫度調節、定時、風量開關和其他遙控器操作。
- (2) 拆卸和清潔空氣過濾網，以及如何使用氣流方向導向板。
- (3) 向用戶提供使用說明書。

17. 錯誤代碼

光探測器上的指示燈會以閃爍圖案的方式輸出錯誤代碼。請參閱表中的指示燈閃爍圖案。錯誤畫面僅會在操作期間顯示。

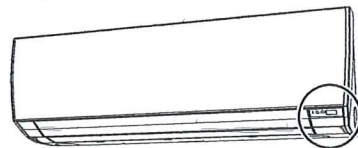
錯誤畫面			說明
運轉指示燈 (綠色)	定時指示燈 (橙色)	省電指示燈 (綠色)	
● (1)	● (1)	◇	連續通訊錯誤
● (3)	● (2)	◇	室內機組 PCB 型號資訊錯誤
● (3)	● (5)	◇	強制自動開關錯誤
● (4)	● (1)	◇	室溫感測器錯誤
● (4)	● (2)	◇	室內機組熱交換器・中段溫度感測器錯誤
● (5)	● (1)	◇	室內機組風扇馬達錯誤
● (6)	● (2)	◇	室外機組主 PCB 型號資訊錯誤或通訊錯誤
● (6)	● (5)	◇	跳脫端子 L 錯誤
● (7)	● (1)	◇	排氣溫度感測器錯誤
● (7)	● (3)	◇	室外機組熱交換器液溫感測器錯誤
● (7)	● (4)	◇	室外溫度感測器錯誤
● (8)	● (4)	◇	電流感測器錯誤
● (9)	● (4)	◇	跳脫偵測
● (9)	● (5)	◇	壓縮機轉子位置偵測錯誤
● (9)	● (7)	◇	室外機組風扇馬達錯誤
● (9)	● (9)	◇	四通閥錯誤
● (10)	● (1)	◇	排氣溫度錯誤

顯示模式 ● : 亮起 0.5 秒 / 熄滅 0.5 秒

◇ : 亮起 0.1 秒 / 熄滅 0.1 秒

() : 閃爍次數

[室內機組顯示的故障排除]



Room temperature control for heating [Reverse cycle model only]

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

(←... Factory setting)

Setting Description	Function Number	Setting Value
Standard	31	00
Lower control		01
Slightly higher control		02
Higher control		03

Auto restart

Enable or disable automatic restart after a power interruption.

(←... Factory setting)

Setting Description	Function Number	Setting Value
Enable	40	00
Disable		01

* Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

Remote controller custom code

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

(←... Factory setting)

Setting Description	Function Number	Setting Value
A	44	00
B		01
C		02
D		03

Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

(←... Factory setting)

Setting Description	Function Number	Setting Value
Disable	49	00
Enable		01

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

Setting record

Record any changes to the settings in the following table.

Setting Description	Setting Value
Filter sign	
Room temperature control for cooling	
Room temperature control for heating	
Auto restart	
Remote controller custom code	
Indoor unit fan control for energy saving for cooling	

After completing the FUNCTION SETTING, be sure to disconnect the power and reconnect it again.

16.CUSTOMER GUIDANCE

Explain the following to the customer in accordance with the operating manual:

- (1) Starting and stopping method, operation switching, temperature adjustment, timer, airflow switching, and other remote control unit operations.
- (2) Air filter removal and cleaning, and how to use the air louvers.
- (3) Give the operating manual to the customer.

17.ERROR CODES

The lamp on the photo detector unit will output error codes by way of blinking patterns. See the lamp blinking patterns in the table. An error display is displayed only during operation.

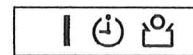
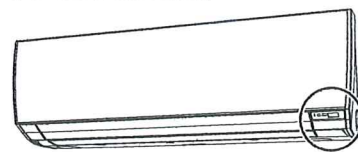
Error display			Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)	
●(1)	●(1)	◇	Serial communication error
●(3)	●(2)	◇	Indoor unit PCB model information error
●(3)	●(5)	◇	Manual auto switch error
●(4)	●(1)	◇	Room temp. sensor error
●(4)	●(2)	◇	Indoor unit Heat Ex. Middle temp. sensor error
●(5)	●(1)	◇	Indoor unit fan motor error
●(6)	●(2)	◇	Outdoor unit main PCB model information error or communication error
●(6)	●(5)	◇	Trip terminal L error
●(7)	●(1)	◇	Discharge temp. sensor error
●(7)	●(3)	◇	Outdoor unit Heat Ex. liquid temp. sensor error
●(7)	●(4)	◇	Outdoor temp. sensor error
●(8)	●(4)	◇	Current sensor error
●(9)	●(4)	◇	Trip detection
●(9)	●(5)	◇	Compressor rotor position detection error
●(9)	●(7)	◇	Outdoor unit fan motor error
●(9)	●(9)	◇	4-way valve error
●(10)	●(1)	◇	Discharge temp. error

Display mode ● : 0.5s ON / 0.5s OFF

◇ : 0.1s ON / 0.1s OFF

() : Number of flashing

[Troubleshooting with the indoor unit display]



OPERATION indicator (green) —

TIMER indicator (orange) —

ECONOMY indicator (green) —