

設定記錄

在下表中記錄對設定所做的任何變更。

設定說明	設定值
過濾網圖示	
製冷室溫控制	
製熱室溫控制	
自動重新啟動	
遙控器自訂代碼	
控制室內機組風扇進行省電製冷	

完成功能設定後，請務必切斷電源後再重新接通。

14. 用戶導引

根據使用說明書告知用戶以下內容：

- (1) 啟動和停止方法、操作開關、溫度調節、定時、風量開關和其他遙控器操作。
- (2) 拆卸和清潔空氣過濾網，以及如何使用氣流方向導向板。
- (3) 向用戶提供使用說明書。

15. 錯誤代碼

如果使用無線遙控器，光探測器上的指示燈會以閃爍圖案的方式輸出錯誤代碼。請參閱下表中的指示燈閃爍圖案和錯誤代碼。錯誤畫面僅會在操作期間顯示。

錯誤畫面			有線遙控器 錯誤代碼	說明
運轉指示燈 (綠色)	定時指示燈 (橙色)	省電指示燈 (綠色)		
● (1)	● (1)	◇	11	連續通訊錯誤
● (1)	● (2)	◇	12	有線遙控器通訊錯誤
● (1)	● (5)	◇	15	試運轉未完成
● (2)	● (1)	◇	21	機組編號或冷媒電路位址設定錯誤 [同時存在多個]
● (2)	● (2)	◇	22	室內機組容量錯誤
● (2)	● (3)	◇	23	組合錯誤
● (2)	● (4)	◇	24	• 連接機組編號錯誤 (室內子機) [同時存在多個] • 連接機組編號錯誤 (室內機組或分線機組) [可以有幾個]
● (2)	● (7)	◇	27	主機、子機安裝錯誤 [同時存在多個]
● (3)	● (2)	◇	32	室內機組 PCB 型號資訊錯誤
● (3)	● (5)	◇	35	強制自動開關錯誤
● (4)	● (1)	◇	41	室溫感測器錯誤
● (4)	● (2)	◇	42	室內機組熱交換器。中段溫度感測器錯誤
● (5)	● (1)	◇	51	室內機組風扇馬達錯誤
● (5)	● (3)	◇	53	排水泵錯誤
● (5)	● (7)	◇	57	調節板錯誤
● (5)	● (8)	◇	58	進氣口格柵錯誤
● (5)	● (15)	◇	5U	室內機組錯誤
● (6)	● (2)	◇	62	室外機組主 PCB 型號資訊錯誤或通訊錯誤
● (6)	● (3)	◇	63	變頻器錯誤
● (6)	● (4)	◇	64	使用中的過濾網錯誤、PFC 電路錯誤
● (6)	● (5)	◇	65	跳脫端子 L 錯誤

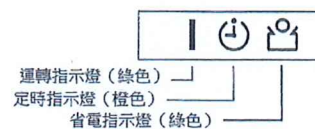
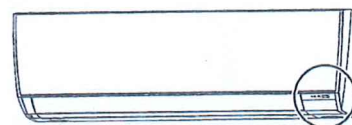
● (6)	● (10)	◇	6A	顯示 PCB 微電腦通訊錯誤
● (7)	● (1)	◇	71	排氣溫度感測器錯誤
● (7)	● (2)	◇	72	壓縮機溫度感測器錯誤
● (7)	● (3)	◇	73	室外機組熱交換器液溫感測器錯誤
● (7)	● (4)	◇	74	室外溫度感測器錯誤
● (7)	● (5)	◇	75	吸氣溫度感測器錯誤
● (7)	● (6)	◇	76	• 二通閥溫度感測器錯誤 • 三通閥溫度感測器錯誤
● (7)	● (7)	◇	77	散熱器溫度感測器錯誤
● (8)	● (2)	◇	82	• 次冷卻熱交換器進氣口溫度感測器錯誤 • 次冷卻熱交換器排氣口溫度感測器錯誤
● (8)	● (3)	◇	83	液管溫度感測器錯誤
● (8)	● (4)	◇	84	電流感測器錯誤
● (8)	● (6)	◇	86	• 排氣壓力感測器錯誤 • 吸氣壓力感測器錯誤 • 高壓開關錯誤
● (9)	● (4)	◇	94	跳脫偵測
● (9)	● (5)	◇	95	壓縮機轉子位置偵測錯誤
● (9)	● (7)	◇	97	室外機組風扇馬達錯誤
● (9)	● (9)	◇	99	四通閥錯誤
● (10)	● (1)	◇	A1	排氣溫度錯誤
● (10)	● (3)	◇	A3	壓縮機溫度錯誤
● (10)	● (4)	◇	A4	高壓錯誤
● (10)	● (5)	◇	A5	低壓錯誤
● (13)	● (2)	◇	J2	分線盒錯誤 [可以有幾個]

顯示模式 ●：亮起 0.5 秒 / 熄滅 0.5 秒

◇：亮起 0.1 秒 / 熄滅 0.1 秒

()：閃爍次數

【室內機組顯示的故障排除】



Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

(♦... Factory setting)

Function Number	Setting Value	Setting Description
49	00	Disable
	01	Enable

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

Setting record

Record any changes to the settings in the following table.

Setting Description	Setting Value
Filter sign	
Room temperature control for cooling	
Room temperature control for heating	
Auto restart	
Remote controller custom code	
Indoor unit fan control for energy saving for cooling	

After completing the FUNCTION SETTING, be sure to disconnect the power and reconnect it again.

14. CUSTOMER GUIDANCE

Explain the following to the customer in accordance with the operating manual:

- (1) Starting and stopping method, operation switching, temperature adjustment, timer, airflow switching, and other remote control unit operations.
- (2) Air filter removal and cleaning, and how to use the air louvers.
- (3) Give the operating manual to the customer.

15. ERROR CODES

If you use a wireless remote controller, the lamp on the photo detector unit will output error codes by way of blinking patterns. See the lamp blinking patterns and error codes in the table. An error display is displayed only during operation.

Error display			Wired remote controller Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(1)	●(1)	◇	11	Serial communication error
●(1)	●(2)	◇	12	Wired remote controller communication error
●(1)	●(5)	◇	15	Check run unfinished
●(2)	●(1)	◇	21	Unit number or Refrigerant circuit address setting error [Simultaneous Multi]
●(2)	●(2)	◇	22	Indoor unit capacity error
●(2)	●(3)	◇	23	Combination error
●(2)	●(4)	◇	24	• Connection unit number error (indoor slave unit) [Simultaneous Multi] • Connection unit number error (indoor unit or branch unit) [Flexible Multi]
●(2)	●(7)	◇	27	Primary unit, secondary unit set-up error [Simultaneous Multi]
●(3)	●(2)	◇	32	Indoor unit PCB model information error
●(3)	●(5)	◇	35	Manual auto switch error
●(4)	●(1)	◇	41	Room temp. sensor error
●(4)	●(2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
●(5)	●(1)	◇	51	Indoor unit fan motor error
●(5)	●(3)	◇	53	Drain pump error

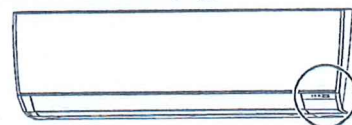
●(5)	●(7)	◇	57	Damper error
●(5)	●(8)	◇	58	Intake grille error
●(5)	●(15)	◇	5U	Indoor unit error
●(6)	●(2)	◇	62	Outdoor unit main PCB model information error or communication error
●(6)	●(3)	◇	63	Inverter error
●(6)	●(4)	◇	64	Active filter error, PFC circuit error
●(6)	●(5)	◇	65	Trip terminal L error
●(6)	●(10)	◇	6A	Display PCB microcomputers communication error
●(7)	●(1)	◇	71	Discharge temp. sensor error
●(7)	●(2)	◇	72	Compressor temp. sensor error
●(7)	●(3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
●(7)	●(4)	◇	74	Outdoor temp. sensor error
●(7)	●(5)	◇	75	Suction Gas temp. sensor error
●(7)	●(6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
●(7)	●(7)	◇	77	Heat sink temp. sensor error
●(8)	●(2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
●(8)	●(3)	◇	83	Liquid pipe temp. sensor error
●(8)	●(4)	◇	84	Current sensor error
●(8)	●(6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
●(9)	●(4)	◇	94	Trip detection
●(9)	●(5)	◇	95	Compressor rotor position detection error
●(9)	●(7)	◇	97	Outdoor unit fan motor error
●(9)	●(9)	◇	99	4-way valve error
●(10)	●(1)	◇	A1	Discharge temp. error
●(10)	●(3)	◇	A3	Compressor temp. error
●(10)	●(4)	◇	A4	High pressure error
●(10)	●(5)	◇	A5	Low pressure error
●(13)	●(2)	◇	J2	Branch boxes error [Flexible Multi]

Display mode ● : 0.5s ON / 0.5s OFF

◇ : 0.1s ON / 0.1s OFF

() : Number of flashing

[Troubleshooting with the indoor unit display]



OPERATION indicator (green)

TIMER indicator (orange)

ECONOMY indicator (green)