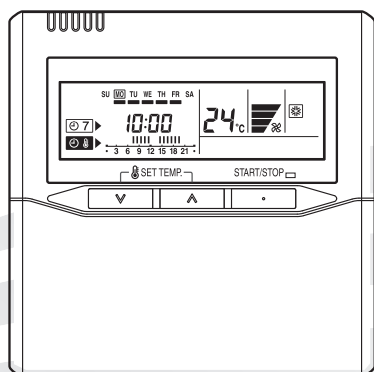


AIR CONDITIONER



OPERATING MANUAL Duct type

English

Refer to the rating label with the serial number.

MADE IN THAILAND

KEEP THIS MANUAL FOR FUTURE REFERENCE


PART No. 9381067077-02

OPERATING MANUAL

PART No. 9381067077-02
Air Conditioner (Duct type)

CONTENTS

SAFETY PRECAUTIONS	1
NAME OF PARTS	2
FEATURES AND FUNCTIONS	2
PREPARATORY OPERATION	2
OPERATION	3
TIMER FUNCTIONS	3
ON/OFF TIMER	4
WEEKLY TIMER	4
TEMPERATURE SET BACK TIMER	5
ECONOMY OPERATION	6
CLEANING AND CARE	6
OPERATING TIPS	7
SELF-DIAGNOSIS	8
TROUBLESHOOTING	9

SAFETY PRECAUTIONS

To prevent personal injury, or property damage, read this section carefully before you use this product, and be sure to comply with the following safety precautions.

Incorrect operation due to failure to follow the instructions may cause harm or damage, the seriousness of which is classified as follows:



WARNING

This mark warns of death or serious injury.



CAUTION

This mark warns of injury or damage to property.



This mark denotes an action that is PROHIBITED.



This mark denotes an action that is COMPULSORY.



WARNING



- This product contains no user-serviceable parts. Always consult authorized service personnel for repairing, installation, and relocation of this product.
Improper installation or handling will cause leakage, electric shock, or fire.
- In the event of a malfunction such as burning smell, immediately stop operation of the air conditioner, and disconnect all the power supply by turning off the electrical breaker or disconnecting the power plug. Then consult authorized service personnel.
- Take care not to damage the power supply cable. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- In the event of refrigerant leakage, be sure to keep away from fire or any flammables, and consult authorized service personnel.
- If you see lightning or hear thunder, there might be a lightning strike.
To prevent electric shock hazard, turn off the air conditioner by using the remote controller, and do not touch this product or the power source during thunderstorm.



- Do not start or stop the operation of this product by inserting or pulling out the power plug, or by turning on or off the circuit breaker.
- Do not use inflammable gases near this product.
- Do not expose yourself directly to the cooling airflow for many hours.
- Do not insert your fingers or any other objects into outlet port or inlet port.
- Do not operate with wet hands.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.



CAUTION



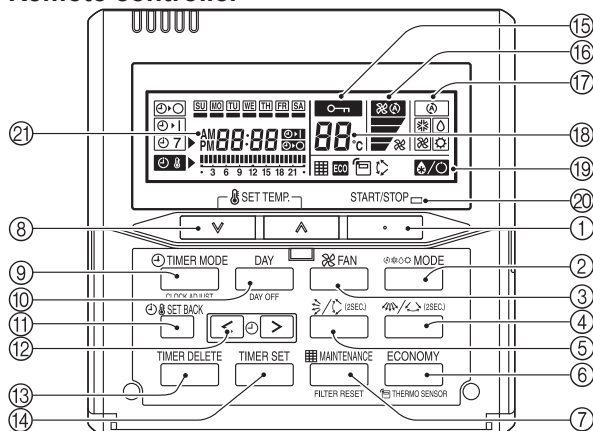
- Provide occasional ventilation during use.
- Always operate this product with air filters installed.
- Ensure that any electronic equipment is at least 1 meter away from this product.
- Turn off power source when not using this product for extended periods.
- After long period of use, check whether the installation stand does not deteriorate to prevent this product from falling down.
- The airflow direction and the room temperature should be carefully considered when you use this product in a room with infants, children, elderly or sick persons.
- Keep the surroundings of the outdoor unit clean and tidy, and do not place items around it. Any objects blocking or entering from the outlet ports may cause product malfunction.



- Do not direct the airflow at fireplaces or heating apparatus.
- Do not block or cover the inlet port and the outlet port.
- Do not apply any heavy pressure to radiator fins.
- Do not climb on, place objects on, or hang objects from this product.
- Do not place any other electrical products or household belongings under this product.
Dripping condensation from this product might get them wet, and may cause damage or malfunction of your property.
- Do not expose this product directly to water.
- Do not use this product for preservation of food, plants, animals, precision equipment, art work, or other objects. This may cause quality deterioration of those items.
- Do not expose animals or plants to the direct airflow.
- Do not drink the drainage from the air conditioner.
- Do not pull the power supply cable.
- Do not touch the aluminium fins of heat exchanger built-in this product to avoid personal injury when you install or maintain the unit.
- Do not stand on unstable steps when operating or cleaning this product. It may overturn and can cause injury.

NAME OF PARTS

Remote controller



- ① "START/STOP" button
- ② "MODE" button
- ③ "FAN" button
- ④ Horizontal airflow direction and Swing button*¹
- ⑤ Vertical airflow direction and Swing button*²
- ⑥ "ECONOMY" button
- ⑦ "MAINTENANCE / FILTER RESET" button*¹
- ⑧ "SET TEMP. (▲ ▼)" (temperature) button
- ⑨ "TIMER MODE / CLOCK ADJUST" button
- ⑩ "DAY / DAY OFF" button
- ⑪ "SET BACK" button
- ⑫ Set time (◀ ▶) button
- ⑬ "TIMER DELETE" button
- ⑭ "TIMER SET" button
- ⑮ Operation lock indicator
- ⑯ Fan speed indicator
- ⑰ Operation mode indicator
- ⑱ Temperature indicator
- ⑲ Function indicator
- ⬆️/⬆️ Defrost indicator
- 📶 Thermo sensor indicator
- ECO Economy indicator
- ↕️ Vertical swing indicator*³
- 📊 Filter indicator*¹
- ⑳ Operation lamp
- ㉑ Timer and Clock indicator

*1~3 These functions cannot be used.
(Please also see the operating manual of the option when using it with options, etc.)

#1 Can be used if set correctly during installation. Please consult authorized service personnel when using this function.

FEATURES AND FUNCTIONS

Instructions relating to heating (*) are applicable only to Heating and Cooling model (Reverse Cycle).

ECONOMY OPERATION

When Economy operation mode is operated, the room temperature will be little higher than the set-temp under Cooling mode and lower than set-temp under Heating* mode. There-

fore, the Economy mode is able to save more energy than other normal mode.

AUTO CHANGEOVER

The operation mode (Cooling, Dry, Heating*) is switched automatically to maintain the set temperature, and the temperature is kept constant at all times.

WEEKLY TIMER

Use this timer function to set operating times for each day of the week. Use the Day off setting to switch off timed operation for a selected day in the coming week. Because all days can be set together, the weekly timer can be used to repeat the timer settings for all of the days.

TEMPERATURE SET BACK TIMER

Use this timer function to change the set temperature in the operation times set for each day of the week. This can be used together with other timer settings.

WIRED REMOTE CONTROLLER

The wired remote controller allows convenient control of indoor unit operation.

PREPARATORY OPERATION

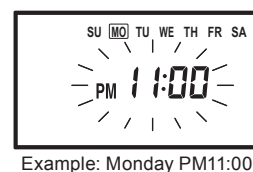
Set the current day and time

1 Press the "TIMER MODE / CLOCK ADJUST" button for 2 seconds or more. The time indicator on the remote controller will flash.

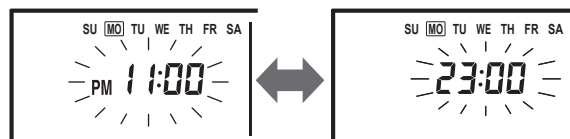
2 Press the "DAY" button and select the current day. A ☐ appears around the selected day.

SU → ☒ MO → TU → WE → TH → FR → SA

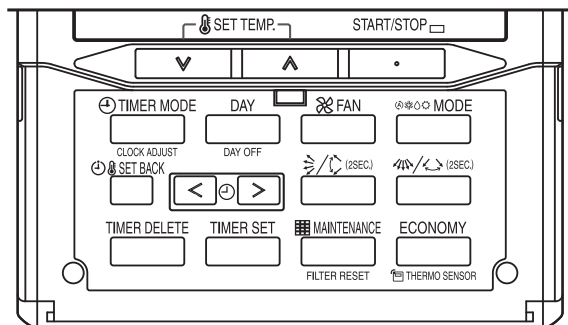
3 Press the Set time (◀ ▶) buttons to set the current time. Press repeatedly to adjust the current time in 1-minute increments. Press and hold to adjust the current time in 10-minute increments.



4 Press the "SET BACK" button to switch between the 12- and 24-hour time displays.



5 Press the "TIMER MODE / CLOCK ADJUST" button again to end.



OPERATION

Instructions relating to heating (*) are applicable only to Heating and Cooling model (Reverse Cycle).

To start/stop operation

Press the "START/STOP" button.



Operation lamp

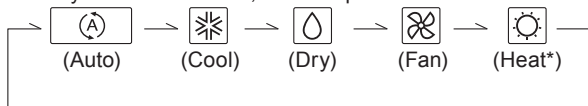
Air conditioner ON: Lit brightly
Air conditioner OFF: Not lit

To set the operation mode

● Operation mode setting

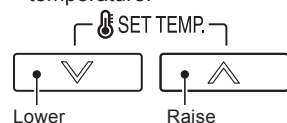
Press the "MODE" button to set the operation mode.

If Dry mode is selected, the fan speed will be set to Auto.



● Room temperature setting

Press the "SET TEMP. (▲▼)" buttons to set the room temperature.

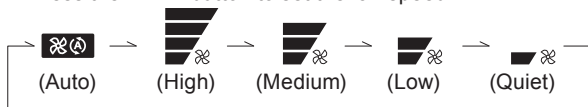


Temperature setting range

Auto 18 to 30 °C
Cool/Dry 18 to 30 °C
Heat* 16 to 30 °C

● Fan speed setting

Press the "FAN" button to set the fan speed.



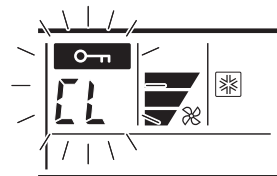
Economy operation

Press the "ECONOMY" button to start or stop Economy operation. For details on the function, refer to page 6.



Child lock function

Press the "DAY / DAY OFF" button and "TIMER SET" button simultaneously for 2 seconds or more to activate the child lock function and lock all of the buttons on the remote controller. Press the buttons again for 2 seconds or more to deactivate the child lock function.



When the child lock function is activated, the mark appears. If any button is pressed during the child lock, the "CL" display and mark will both flash.

Room temperature sensor selection

Press the "ECONOMY" button for more than 2 seconds to select whether the room temperature is detected at the indoor unit or the remote controller.



When the thermo sensor indicator appears, the room temperature is detected at the remote controller.

NOTES

- If this function is locked, the location where the room temperature is detected cannot be changed and the mark flashes when the "ECONOMY" button is pushed for 2 seconds or more.
- This function is locked at the factory. In order to detect the room temperature correctly, consult authorized service personnel when using this function.

TIMER FUNCTIONS



Off timer (See page 4.)

Use this timer function to stop air conditioner operation. The timer operates and air conditioner operation stops after the set time has passed. The timer can be set up to 24 hours in advance.



On timer (See page 4.)

Use this timer function to start air conditioner operation. The timer operates and air conditioner operation starts after the set time has passed. The timer can be set up to 24 hours in advance.



Weekly timer (See page 4.)

Use this timer function to set operating times for each day of the week. Use the Day off setting to switch off timed operation for a selected day in the coming week. Because all days can be set together, the weekly timer can be used to repeat the timer settings for all of the days.



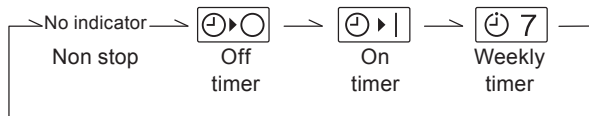
Temperature set back timer (See page 5.)

Use this timer function to change the set temperature in the operation times set for each day of the week. This can be used together with other timer settings.

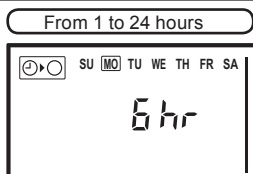
ON/OFF TIMER

To set the On/Off timer

- 1 Press the "TIMER MODE" button to select the On timer or Off timer.



- 2 Press the Set time (<< >>) buttons to set the time. After the time is set, the timer will start automatically. The amount of time until the Off timer operates that is displayed on the timer indicator decreases as time passes.



Example: Off timer set for 6 hours

● To cancel

- Press the "TIMER DELETE" button to cancel the timer mode.
- The timer mode can also be cancelled by changing the timer mode using the "TIMER MODE" button.

WEEKLY TIMER

Weekly timer setting

- 1 Press the "TIMER MODE" button to select the Weekly timer.



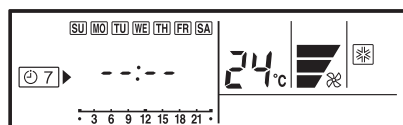
- 2 Press the "TIMER SET" button for 2 seconds or more.

3 ● Day of the week setting

Press the "DAY" button to select the day of the week, and then press the "TIMER SET" button to confirm the setting.

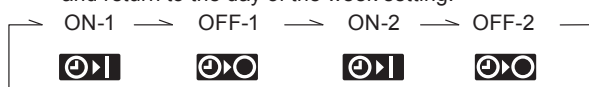
* ALL → SU → MO → TU → WE → TH → FR → SA

- * For ALL, all of the days can be set together when a ☐ appears around each day.

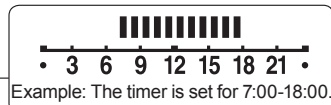
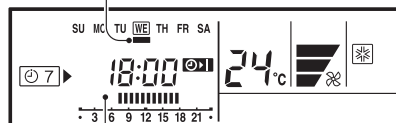


4 ● Time setting

Press the Set time (<< >>) buttons to set the time, and then press the "TIMER SET" button to confirm the setting and proceed to the next On or Off time setting. Up to 2 times, On and Off times can be set per day. Press the "DAY" button to complete the time setting and return to the day of the week setting.



When the operating time is set, the mark appears.



- 5 Repeat steps 3 and 4.

To complete the Weekly timer settings, press the "TIMER SET" button for 2 seconds or more.

● To delete the operating time

If the "TIMER DELETE" button is pressed during steps 3 or 4, the operating time for the selected day will be deleted. If all the days are selected, the operating times for all of the days will be deleted.

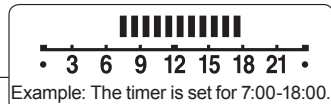
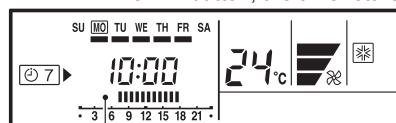
NOTES

- The operating time can be set in 30-minute increments only.
- The Off timer can be carried over to the next day.
- The On timer and the Off timer functions cannot be set using the weekly timer. Both On and Off time must be set.

Weekly timer operation

● To start

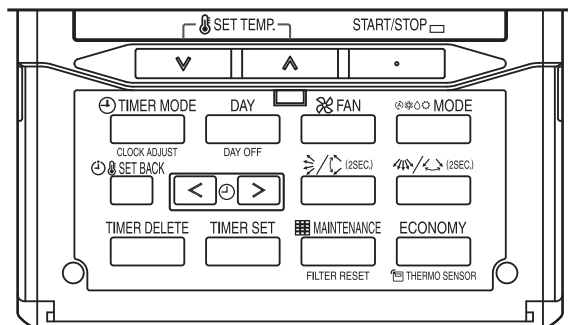
When the Weekly timer mode is selected by pressing the "TIMER MODE" button, the timer starts automatically.



The operating time for the current day is displayed.

● To cancel

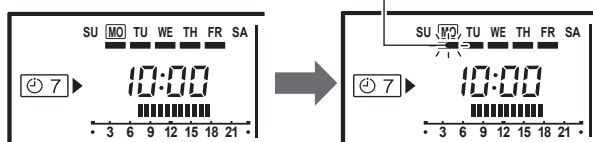
- Press the "TIMER DELETE" button to cancel the timer mode.
- The timer mode can also be cancelled by changing the timer mode using the "TIMER MODE" button.



To set the Day off (for a holiday)

- 1 During the Weekly timer mode, press the "TIMER SET" button for 2 seconds or more to set the day.
- 2 Select the day to set the Day off.
- 3 Press the "DAY / DAY OFF" button for 2 seconds or more to set the Day off.
- 4 Press the "TIMER SET" button for 2 seconds or more to complete the Day off setting.

The mark flashes under a day of the week.



Example: The Day off is set for Monday.

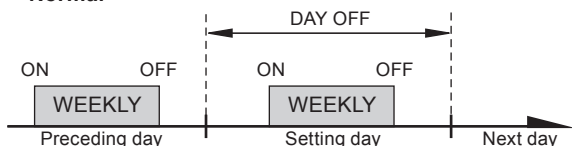
• To cancel

Follow the same procedures as those for setup.

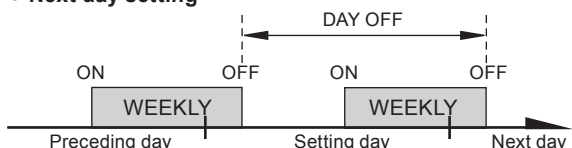
i NOTES

- The Day off setting is only available for days for which weekly settings already exist.
- If the operating time carries over to the next day (during a next day setting), the effective Day off range will be set as shown below.

• Normal



• Next day setting

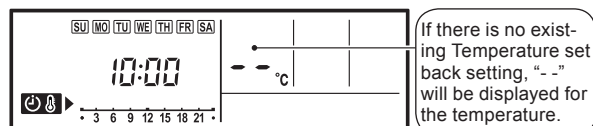


- The Day off setting can only be set one time. The Day off setting is cancelled automatically after the set day has passed.

TEMPERATURE SET BACK TIMER

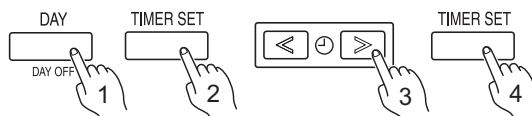
Temperature set back timer setting

- 1 Press the "SET BACK" button to change to the Set back confirmation display. The Set back operating time and the set temperature will be displayed.

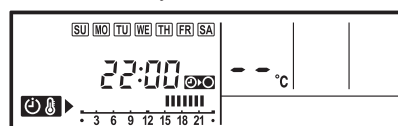


- 2 Press the "TIMER SET" button for 2 seconds or more.

- 3 • Day setting • Operating time setting



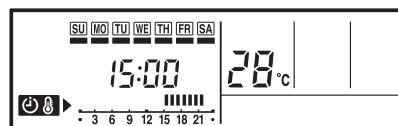
Follow the same procedures to set the operating time as those for the weekly timer. The "TIMER DELETE" button is also used as described in the procedures for the Weekly timer.



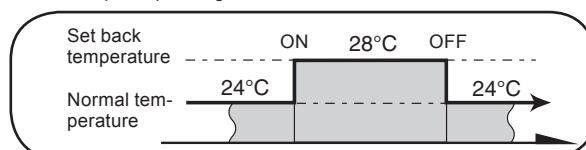
Example: When setting all days together

- 4 • Temperature setting

Press the "SET TEMP. (^ V)" buttons to set the temperature. (The temperature setting range is the same as the range for the operation mode.)



Example: Operating time 15:00–22:00

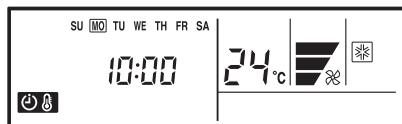


- 5 Repeat steps 3 and 4. Press the "TIMER SET" button for 2 seconds or more to complete the Temperature set back timer settings.

Temperature set back timer operation

● To start

Press the "SET BACK" button. The Set back confirmation display appears for 5 seconds, and then the timer starts automatically.



Example: Display during Temperature set back timer operation
(The operating time will not be displayed.)

● To cancel

Press the "SET BACK" button, and then press the "TIMER DELETE" button while the Set back confirmation display is displayed. Even if the "SET BACK" button is pressed again, the Set back timer will be cancelled.

i NOTES

- The Set back timer only changes the set temperature, it cannot be used to start or stop air conditioner operation.
- The Set back timer can be set to operate up to 2 times per day but only 1 temperature setting can be used.
- The Set back timer can be used together with the On, Off, and Weekly timer functions.
- The Set back operating time is displayed only in the Set back confirmation display. (Refer to step 1 for the Set back confirmation display.)

ECONOMY OPERATION

Instructions relating to heating (*) are applicable only to Heating and Cooling model (Reverse Cycle).

Begin air conditioner operation before performing this procedure.

To use the Economy operation

Press the "ECONOMY" button.
The Economy indicator will light.
Economy operation begins.



To stop the Economy operation

Press the "ECONOMY" button again.
The Economy indicator will go out.
Normal operation begins.

i NOTES

About Economy operation

- During the monitor period in the Auto mode, the air conditioner operation will not change to Economy operation even if Economy operation is selected by pressing the "ECONOMY" button.
- When Economy operation mode is operated, the room temperature will be a little higher than the set-temp under Cooling mode and lower than the set-temp under Heating* mode. Therefore, the Economy mode is able to save more energy than other normal modes.

CLEANING AND CARE

⚠ CAUTION



- Before cleaning the unit, be sure to stop the unit and disconnect the power supply.
- Turn off the electrical breaker.
- A fan operates at high speed inside the unit, and could result in personal injury.

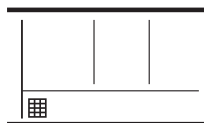
- When used for extended periods, the unit may accumulate dirt inside, reducing its performance. We recommend that the unit be inspected regularly, in addition to your own cleaning and care. For more information, consult authorized service personnel.
- When cleaning the unit's body, do not use water hotter than 40°C, harsh abrasive cleansers, or volatile agents like benzene or thinner.
- Do not expose the unit body to liquid insecticides or hair-sprays.
- If the unit will not be operated for a period of 1 month or more, be sure to allow the inner parts of the unit to dry thoroughly, in advance, by operating the unit in Fan mode for half a day.

Cleaning the air filter

- Remove the dust from the air filters by vacuuming or washing them. After washing, allow the air filters to dry thoroughly in an area protected from sunlight.
- Dust can be cleaned from the air filter either with a vacuum cleaner, or by washing the filter in a solution of mild detergent and warm water. If you wash the filter, be sure to allow it to dry thoroughly in a shady place before reinstalling.
- If dirt is allowed to accumulate on the air filter, airflow will be reduced, lowering operating efficiency and increasing noise.

Filter indicator reset (special setting)

- Can be used only if the setting is activated during installation. Please consult authorized service personnel when using this function.
 - It lights on when it is time to clean the air filters. After turning the power on, press the "MAINTENANCE" button for 2 seconds or more on the remote controller. The filter indicator will disappear.



OPERATING TIPS

Instructions relating to heating (*) are applicable only to Heating and Cooling model (Reverse Cycle).

Heating performance*

- This air conditioner operates on the heat-pump principle, absorbing heat from outdoor air and transferring that heat indoors. As a result, the operating performance is reduced as outdoor air temperature drops. If you feel that insufficient heating performance is being produced, we recommend you use this air conditioner in conjunction with another kind of heating appliance.
- Heat-pump air conditioners heat your entire room by recirculating air throughout the room, with the result that some time may be required after first starting the air conditioner until the room is heated.

When indoor and outdoor temperatures are high*

When both indoor and outdoor temperatures are high during use of the Heating mode, the outdoor unit's fan may stop at times.


Fan speed: Auto

Heating*: The fan will operate at very low speed when the temperature of the air issued from the indoor unit is low.

Cooling: As the room temperature approaches that of the set temperature, the fan speed becomes slower.

Fan: The fan runs at medium fan speed.

Microcomputer-controlled automatic defrosting*

- When using the Heating mode under conditions of low outdoor temperature and high humidity, frost may form on the outdoor unit, resulting in reduced operating performance. In order to prevent this kind of reduced performance, this unit is equipped with a microcomputer-controlled automatic defrosting function. During the defrost cycle, the indoor fan will shutdown and  will be displayed on the remote controller. It will take anywhere from 4 to 15 minutes before the air conditioner starts up again.
- After Heating operation stops, if frost forms on the outdoor unit, the unit will start Automatic defrosting operation. At this time, the outdoor unit will automatically stop after operating for a few minutes.

Hot start*

The indoor unit prevents cold drafts when Heating operation begins.

The indoor unit fan will not operate or it will operate at a very low speed until the heat exchanger reaches the set temperature.

Group control

One remote controller can control up to 16 air conditioners. All of the air conditioners will be operated with the same settings.

Mode operation

Auto

- When Auto (automatic changeover) mode is selected, the air conditioner selects the appropriate operation mode according to your room's present temperature.
- If the mode automatically selected by the unit is not what you wish, select the preferred operation mode (Heating*, Cooling, Dry, Fan).

Cooling model:

When Auto mode is first selected, the fan will operate at a very low speed for a few minutes during which time the unit detects the room conditions and selects the appropriate operation mode (Cooling or Dry).

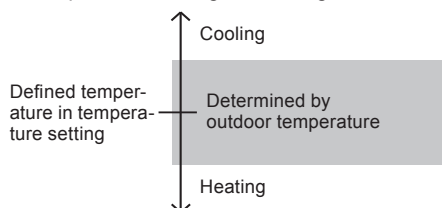
Heating and Cooling model (Reverse cycle):

- When Auto mode is first selected, the fan will operate at low speed for about a few minutes, during which time the indoor unit detects the room conditions and selects the proper operation mode.

Room temperature is higher than the defined temperature in temperature setting → Cooling mode

Room temperature is close to the defined temperature in temperature setting → Determined by outdoor temperature

Room temperature is lower than the defined temperature in temperature setting → Heating mode



- When the air conditioner has adjusted your room's temperature to near the thermostat setting, it will begin monitor operation. In the monitor operation mode, the fan will operate at low speed. If the room temperature subsequently changes, the air conditioner will once again select the appropriate operation (Heating, Cooling) to adjust the temperature to the value set in the thermostat.

Heat*

- Use to warm your room.
- When Heating mode is selected, the air conditioner will operate at very low fan speed for about 3 to 5 minutes, after which it will switch to the selected fan setting. This period of time is provided to allow the indoor unit to warm up before beginning full operation.
- When the room temperature is very low, frost may form on the outdoor unit, and its performance may be reduced. In order to remove such frost, the unit will automatically enter the defrost cycle from time to time. During Automatic defrosting operation, the Heating operation will be interrupted.
- After the start of Heating operation, it takes sometime before the room gets warmer.

Cool

- Use to cool your room.

Dry

- Use for gently cooling while dehumidifying your room.
- You cannot heat the room during Dry mode.
- During Dry mode, the unit will operate at low speed; in order to adjust room humidity, the indoor unit's fan may stop from time to time. Also, the fan may operate at very low speed when adjusting room humidity.
- The fan speed cannot be changed manually when Dry mode has been selected.

Fan

- Use to circulate the air throughout your room.

i NOTES

*During Heating mode:

Set the thermostat to a temperature setting that is higher than the current room temperature. The Heating mode will not operate if the thermostat is set lower than the actual room temperature.

During Cooling/Dry mode:

Set the thermostat to a temperature setting that is lower than the current room temperature. The Cooling and Dry modes will not operate if the thermostat is set higher than the actual room temperature (in Cooling mode, the fan alone will operate).

During Fan mode:

You cannot use the unit to heat or cool your room.

Automatic restart

In Event of Power Interruption

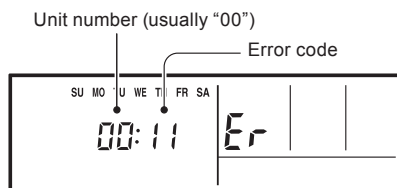
- Should the power supply to the air conditioner be interrupted by a power failure, the air conditioner will restart automatically in the previously selected mode once the power is restored.
- Use of other electrical appliances (electric shaver, etc.) or nearby use of a wireless radio transmitter may cause the air conditioner to malfunction. In this event, temporarily disconnect the power supply, reconnect it, and then use the remote controller to resume operation.

Notices

- * ● During use of the Heating mode, the outdoor unit will occasionally commence the defrost operation for brief periods. During the defrosting operation, if the user sets the indoor unit for heating again, the defrosting mode will continue, and the Heating operation will begin after completion of defrosting, with the result that some time may be required before warm air is emitted.
- * ● During use of the Heating mode, the top of the indoor unit may become warm, but this is due to the fact that coolant is circulated through the indoor unit even when it is stopped; it is not a malfunction.

SELF-DIAGNOSIS

When "Er" is displayed on the temperature indicator, inspection of the air conditioning system is necessary. Please consult authorized service personnel.




Example: Self-diagnosis check

TROUBLESHOOTING

Instructions relating to heating (*) are applicable only to Heating and Cooling model (Reverse Cycle).

WARNING

-  In the event of a malfunction (burning smell, etc.), immediately stop operation, turn off the electrical breaker, and consult authorized service personnel. Merely turning off the unit's power switch will not completely disconnect the unit from the power source. Always be sure to turn off the electrical breaker to ensure that power is completely off.

Before requesting service, perform the following checks:

NORMAL FUNCTION

Does not operate immediately

- If the unit is stopped and then immediately started again, the compressor will not operate for about 3 minutes, in order to prevent fuse blowouts.
- Whenever the electrical breaker is turned off then on again, the protection circuit will operate for about 3 minutes, preventing unit operation during that period.

Noise is heard

- During operation and immediately after stopping the unit, the sound of water flowing in the air conditioner's piping may be heard. Also, noise may be particularly noticeable for about 2 to 3 minutes after starting operation (sound of coolant flowing).
- * ● During Heating operation, a sizzling sound may be heard occasionally. This sound is produced by the Automatic defrosting operation.

<<SEE PAGE 7>>

Smells


- Some smell may be emitted from the indoor unit. This smell is the result of room smells (furniture, tobacco, etc.) which have been taken into the air conditioner.

Mist or steam are emitted

- During Cooling or Dry operation, a thin mist may be seen emitted from the indoor unit. This results from the sudden cooling of room air by the air emitted from the air conditioner, resulting in condensation and misting.
- * ● During Heating operation, the outdoor unit's fan may stop, and steam may be seen rising from the unit. This is due to the Automatic defrosting operation.


<<SEE PAGE 7>>

Airflow is weak or stops

- * ● When Heating operation is started, fan speed is temporarily very low, to allow internal parts to warm up.
- * ● During Heating operation, if the room temperature rises above the thermostat setting, the outdoor unit will stop, and the indoor unit will operate at very low fan speed. If you wish to warm the room further, set the thermostat to a higher setting.
- * ● During Heating operation, the unit will temporarily stop operation (between 4 and 15 minutes) as the Automatic defrosting mode operates. During the Automatic defrosting operation,  will be shown on the remote controller display.

<<SEE PAGE 7>>

- The fan may operate at very low speed during Dry operation or when the unit is monitoring the room's temperature.

- * ● In case of multi-type unit, if multiple units are operated in different operation modes as shown below, the units operated afterward will stop and  will be shown on the remote controller display of the stopped indoor units.
 - Heating mode and Cooling mode (or Dry mode)
 - Heating mode and Fan mode

- During Quiet operation, the fan will operate at very low speed.

- In the monitor Auto operation, the fan will operate at very low speed.

Water is produced from the outdoor unit

- * ● During Heating operation, water may be produced from the outdoor unit due to the Automatic defrosting operation.

<<SEE PAGE 7>>

The FILTER indicator blinks

- Clean the filter. Afterwards, turn the Filter indicator off.

<<SEE PAGE 6>>

thermo sensor display on the remote controller is flashing

- The room temperature sensor may be malfunctioning. Please consult authorized service personnel.

CHECK ONCE MORE

Does not operate at all

- Has the circuit breaker been turned off?
- Has there been a power failure?
- Has a fuse blown out, or a circuit breaker been tripped?
- Is the timer operating?

<<SEE PAGE 4 to 5>>

Poor cooling (or heating*) performance

- Is the air filter dirty?
- Are the air conditioner's intake grille or outlet port blocked?
- Did you adjust the room temperature settings (thermostat) correctly?
- Is there a window or door open?
- In the case of Cooling operation, is a window allowing bright sunlight to enter? (Close the curtains.)
- In the case of Cooling operation, are there heating apparatus and computers inside the room, or are there too many people in the room?
- Is the unit set for Quiet operation?

If the problem persists after performing these checks, or if you notice burning smells, stop operation immediately, disconnect the power supply, and consult with authorized service personnel.